



# Inspection Standard (AQL Chart)

ANSI / ASQC Z1.4 / MIL-STD-105E / BS 6001 / DIN 40080 / ISO 2859 / NFX 06-022

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TABLE I: SAMPLE SIZE SODE LETTERS (表 I: 样本大小字母)

Lot or batch size 批量范围	Special Inspection Levels 特殊检查水平				General Inspection Levels 一般检查水平		
	S-1	S-2	S-3	S-4	I	II	III
2 ~ 8	A	A	A	A	A	A	B
9 ~ 15	A	A	A	A	A	B	C
16 ~ 25	A	A	B	B	B	C	D
26 ~ 50	A	B	B	C	C	D	E
51 ~ 90	B	B	C	C	C	E	F
91 ~ 150	B	B	C	D	D	F	G
151 ~ 280	B	C	D	E	E	G	H
281 ~ 500	B	C	D	E	F	H	J
501 ~ 1200	C	C	E	F	G	J	K
1201 ~ 3200	C	D	E	G	H	K	L
3201 ~ 10000	C	D	F	G	J	L	M
10001 ~ 35000	C	D	F	H	K	M	N
35001 ~ 150000	D	E	G	J	L	N	P
150001 ~ 500000	D	E	G	J	M	P	Q
500001 and over	D	E	H	K	N	Q	R

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TABLE II SINGLE SAMPLING PLANS FOR NORMAL INSPECTION

Sample size code letter 样本大小 本大小 字母	Sample size 样本大小	Acceptable Quality Levels(normal inspection) 合格质量水平 AQL (正常检查)																										
		0.010	0.015	0.025	0.040	0.065	0.10	0.15	0.25	0.40	0.65	1.0	1.5	2.5	4.0	6.5	10	15	25	40	65	100	150	250	400	650	1000	
		Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re
A	2	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	
B	3	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	
C	5	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	
D	8	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	
E	13	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	
F	20	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	
G	32	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	
H	50	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	
J	80	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	
K	125	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	
L	200	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	
M	315	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	
N	500	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	
P	800	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	
Q	1250	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	
R	2000	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	

↓ = Use first sampling plan below arrow. If sample size equals, or exceeds lot or batch size, do 100 percent inspection (使用箭头下页的第一个抽样方案, 当样本大小大于或等于批量时, 做 100%全检).

↑ = Use first sampling plan above arrow. (使用箭头上面的第一个抽样方案)

Ac = Acceptable number (合格判定数)

Re = Rejection number (不合格判定数)