



Report No : GIS-14100016

Report date : 20XX-XX-XX

INSPECTION REPORT

I.GENERAL INFORMATION

Table with 2 columns: Field Name and Value. Fields include Applicant, Attn, Supplier, Factory, Factory Address, P/O No., P/O Quantity, Model/Art/Style, Product Description, Inspection type, Inspection method, and Inspection date. Includes an image of a dragon-shaped toy and its parts.

II.INSPECTION RESULT (Details can be referred to corresponding sections in this report)

Table with 4 columns: Item No, Inspection Items, Conformed, No conformed. Rows include Quantity, Workmanship, Product Description, On site check, Form of Packaging, and Shipping Mark.

OVERALL CONCLUSION : Conformed

FINAL DECISION : Client will make the final decision to reject or approve the conclusion

Inspector : LXB Supervisor's signature : Norman Lin

Important: The above reflects our findings at the time and place of inspection based on random- selected samples in accordance with the previously agreed random statistical sampling standards.



Report No : GIS-14100016

Report date : 20XX-XX-XX

INSPECTION REPORT

REMARKS:

--	NIL
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NOTE:

1	Carton no. selected for sampling was below: Item 85099.104 : Inspected sample Identification No.: GIS-14100016, 001~125 Carton no.: 481/838/335/689/416/1116/172/120/556/670/903/916/750/83/318/1030/183/935/1108/60/1045/377/957/168/786/ 586/702/634/496/543/679/243/430/1107/275/912/774/342/782/740/671
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GIS SAMPLE REPORT



Report No : GIS-14100016

Report date : 20XX-XX-XX

INSPECTION REPORT

III.INSPECTION ITEM DETAILS (SECTION 1-6)

1. QUANTITY

PO No.	Item No.	PO Qty		Shipment Qty		Packed Qty		Unpacked Qty	Unfinished Qty	Sampling Size		
										Packed		Not packed
		pcs	ctns	pcs	ctns	pcs	ctns	pcs	pcs	ctns	pcs	
P-ORD192 71	85099.10 4	6776	1694	6776	1694	6776	1694	0	0	125	41	0
Total		6776	1694	6776	1694	6776	1694	0	0	125	41	0

2. WORKMANSHIP

Inspection Standard: ANSI/ASQC Z1.4		Defect classification	Cr	Ma	Mi
Sampling Plan:	Single, Normal	AQL	0	1.5	2.5
Inspection Level:	<input checked="" type="checkbox"/> Fixed sample size	Sample size	125	125	125
The defects which were found during inspection were listed as below:					
Item: 85099.104					
1	Poor assembly (gap)		-	2	-
2	Wing not swing		-	1	-
3	Body crooked		-	1	-
4	Color stain on body		-	-	3
5	Scratch mark on unit		-	-	2
6	White mark on body		-	-	1
Total Found:			0	4	6
Allowed:			0	5	7
Result			PASS		



Report No : GIS-14100016

Report date : 20XX-XX-XX

INSPECTION REPORT

3. PRODUCT DESCRIPTION, STYLE AND COLOUR

3.1 Check against PO/photos/client's other's specification

The inspected samples were found similar to the description of PO/photos/other's specification.

3.2 Check against sample.

The inspected samples were found similar to the submitted sample by client kept in factory

3.3 Check against Instruction Manual

The functionality description in English on the instruction manual is adopted on the actual unit.

4. ON SITE CHECK

-	Check points	Criteria	Sample size	Comment
1	Basic function check	Intended function can be properly operate	(125Samples):	Conformed.
2	Accessories check	Quantity & quality was correct & well	(125Samples):	Conformed.
3	Torque test	Apply a torque force of 4.2 in. lbs clockwise until 180 degree within 5 seconds then hold for 10 seconds, and repeat at anticlockwise	(5Samples):	Conformed.
4	Tension Test	Procedure: - Pull on 21lbs and stand for 10seconds. -To check whether any leakage, torn or detach was found.	(5Samples):	Conformed.
5	Compress test	Apply a compress force of 30lbs for 10 seconds within 5 seconds then hold 10 seconds.	(5Samples):	Conformed.
6	Impact test	Apply a 1kg weight dropped once from a height of 100mm	(5Samples):	Conformed.
7	Unit drop test	Apply a drop test of 36" height for 5 times	(5Samples):	Conformed.
8	Transportation Drop Test	10 Times 76cm	(1Carton):	Conformed.
9	Batteries voltage check	2.7V	(5Samples):	Actual found: 3.97~4.09V
10	Battery Compartment Fitness check	Intended function can be properly operate	(125Samples):	Conformed.
11	Batteries reverse fitting check	Not working	(5Samples):	Conformed.
12	Quantity Checking	4 sets/carton	(2 Cartons):	Actual found: 4 sets/carton
13	Tape test	with 3M #810 for tape test and water & cotton for rub test (15s).	(5Samples):	Conformed.
14	Product measurement & weight check	Comply with requirement	(5Samples):	Conformed.

Item	Specification	Actual
85099.104	Gift box size: 360x300x150mm	Gift box size: 362x142x305mm
	Gift box weight: 0.595Kg	Gift box weight: 0.6kg
	IM size: 210x297mm	IM size: 210X290mm

15	Barcode readability check	Can be readable by barcode reader	(5Samples):	Conformed.
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Item No.	Barcode No.	Location	Barcode No.	Location
85099.104	018711808850996024085099.104	A	8711808850996	B
*Location code: A-Export Carton; B-Gift Box; C-Blister Card; D-Unit; E-Hangtag; F-Inner White Box; G-Other				



Report No : GIS-14100016

Report date : 20XX-XX-XX

INSPECTION REPORT

5. PACKAGING:

-Packing method

Outer Pack	Corrugated Paper Plies:	<input type="checkbox"/> Single Wall(3ply) <input checked="" type="checkbox"/> Double Wall(5ply) <input type="checkbox"/> Triple Wall(7ply)
	Fastening:	<input type="checkbox"/> Metal Staples <input checked="" type="checkbox"/> Glue
	Sealed by:	<input type="checkbox"/> Kraft Tape <input type="checkbox"/> Opaque Gummed Tape <input checked="" type="checkbox"/> Transparent Gummed Tape
	Strapping:	<input type="checkbox"/> Nylon Band, pcs <input checked="" type="checkbox"/> No
Inner packing	4 gift boxes (total 4pieces) per export carton.	
Unit pack	All parts were strapped on insert card, then packed into gift box with IM	

- Packaging information

Item No.	Carton size (spec from client)	Carton size marked on carton	Carton size (actual)	Carton Weight (spec from client)(kg)	Carton Weight marked on carton(kg)	Carton (actual)(kg)
	LxWxH (cm)	LxWxH(cm)	LxWxH(cm)	N.W/G.W	N.W/G.W	N.W/G.W
85099.104	55.3x32x37.8	55.6x37.6x33	55x37.5x32	2.38/3.14	2.36/3.12	2.39/3.10

6. SHIPPING MARK:

Please refer to photos.

GIS SAMPLE REPORT



Report No : GIS-14100016

Report date : 20XX-XX-XX

INSPECTION REPORT

PHOTO ATTACHMENT



3_warehouse (3)



4_master carton view



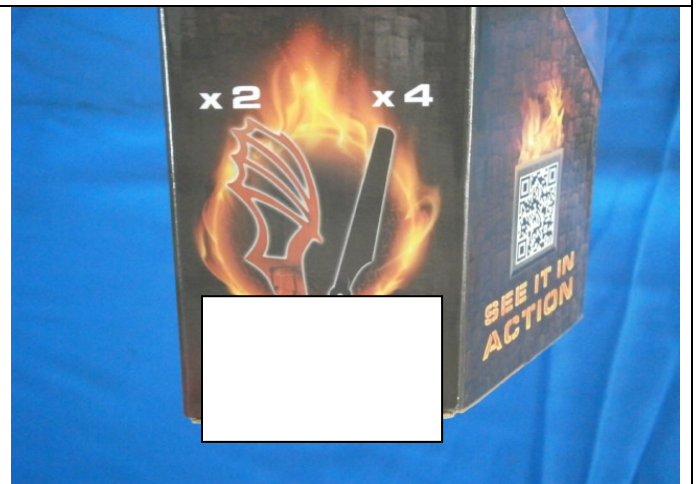
9_carton packing



11_gift box view (1)



29_marking on gift box (12)



30_marking on gift box (13)



Report No : GIS-14100016

Report date : 20XX-XX-XX

INSPECTION REPORT



33_marking on gift box (16)



34_date code on gift box



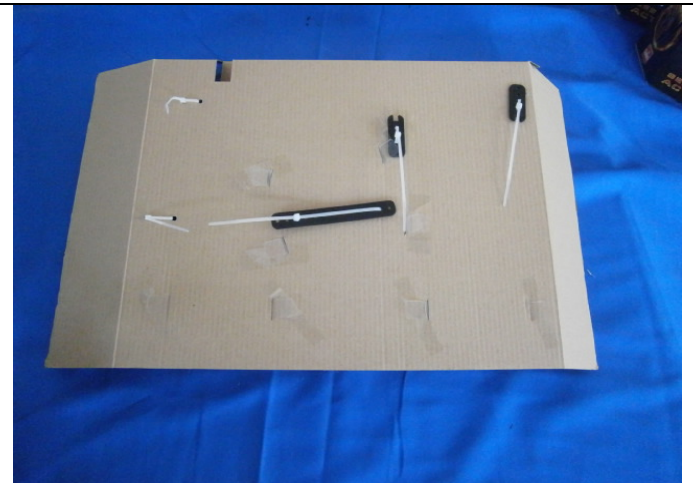
35_gift box packing



36_unit packing



37_Insert RC Flying Dragon (1)



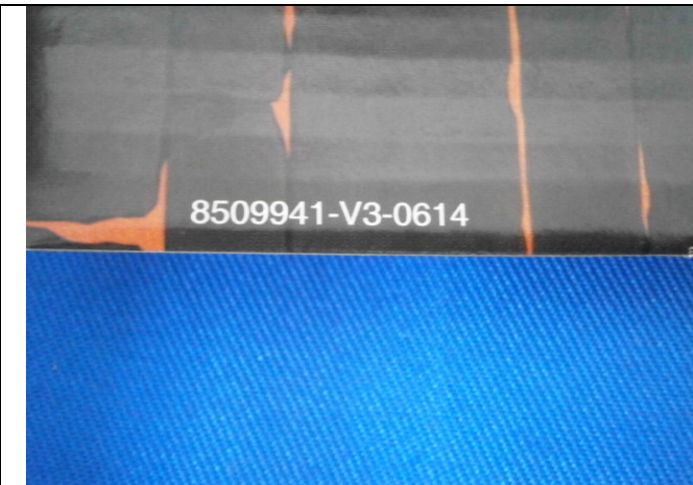
38_Insert RC Flying Dragon (2)



Report No : GIS-14100016

Report date : 20XX-XX-XX

INSPECTION REPORT



39_Insert RC Flying Dragon (3)



40_all part view



41_fly dragon view (1)



42_fly dragon view (2)



43_fly dragon view (3)



44_fly dragon view (4)



Report No : GIS-14100016

Report date : 20XX-XX-XX

INSPECTION REPORT



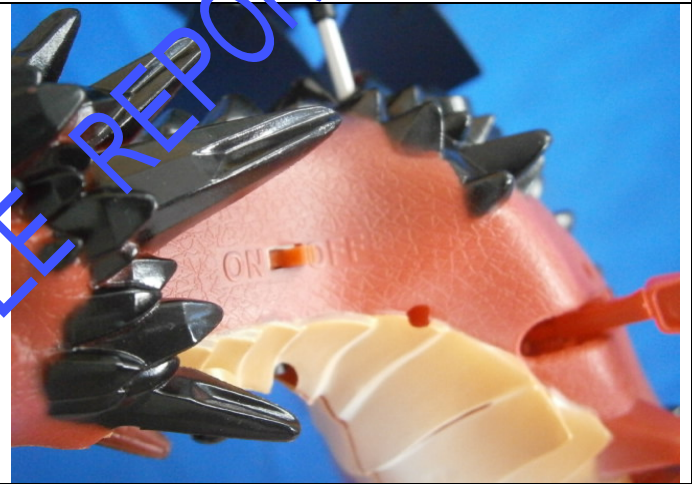
45_fly dragon view (5)



46_fly dragon view (6)



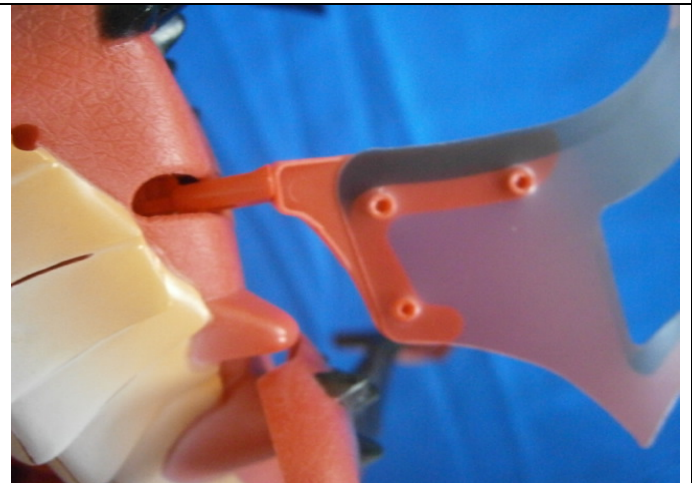
47_fly dragon view (7)



48_fly dragon detail (1)



49_fly dragon detail (2)



50_fly dragon detail (3)



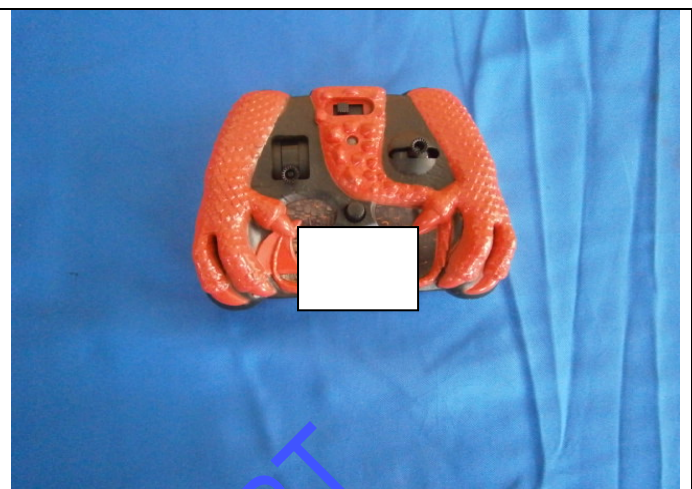
Report No : GIS-14100016

Report date : 20XX-XX-XX

INSPECTION REPORT



51_fly dragon detail (4)



52_Remote Controller (1)



53_Remote Controller (2)



54_Remote Controller (3)



55_Remote Controller (4)



56_Remote Controller (5)



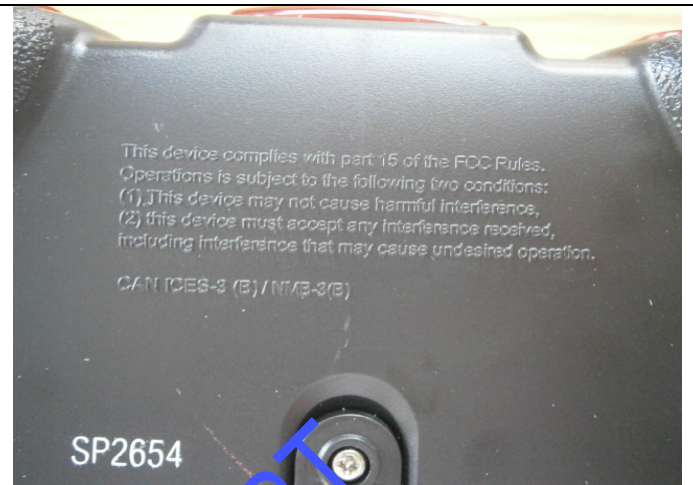
Report No : GIS-14100016

Report date : 20XX-XX-XX

INSPECTION REPORT



57_Remote Controller (6)



58_Remote Controller (7)



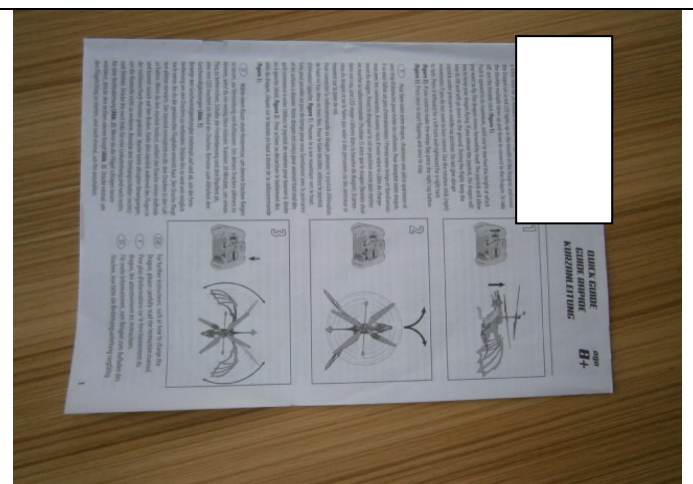
59_Remote Controller (8)



60_Remote Controller (9)



61_Charging cable



62_IM (1)



Report No : GIS-14100016

Report date : 20XX-XX-XX

INSPECTION REPORT



75_spare blades packing



76_4 Spare Rotor blades (1)



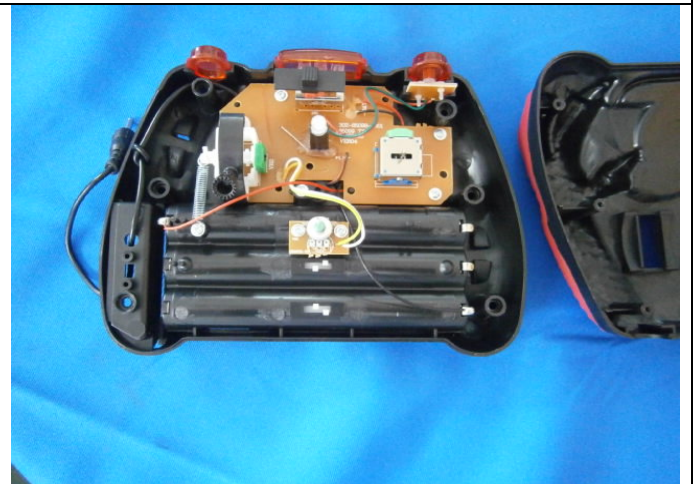
77_4 Spare Rotor blades (2)



78_2 Spare Wings Flying Dragon and connector (1)



79_2 Spare Wings Flying Dragon and connector (2)



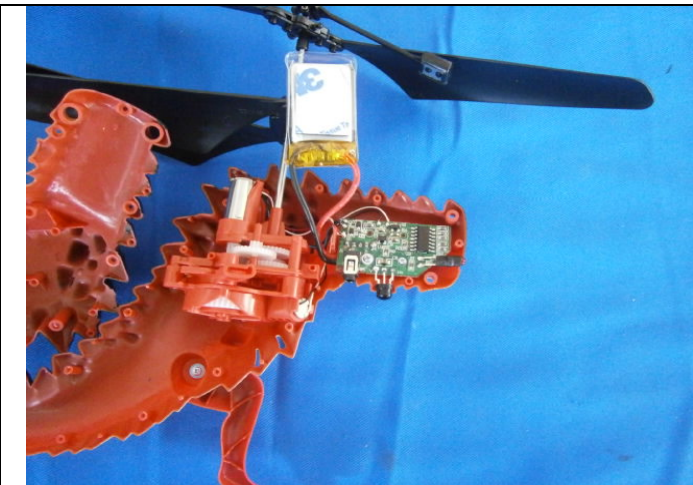
80_internal check (1)



Report No : GIS-14100016

Report date : 20XX-XX-XX

INSPECTION REPORT



81_internal check (2)



82_compared with sample (1)



83_compared with sample (2)



84_carton size measure (1)



87_carton weight check



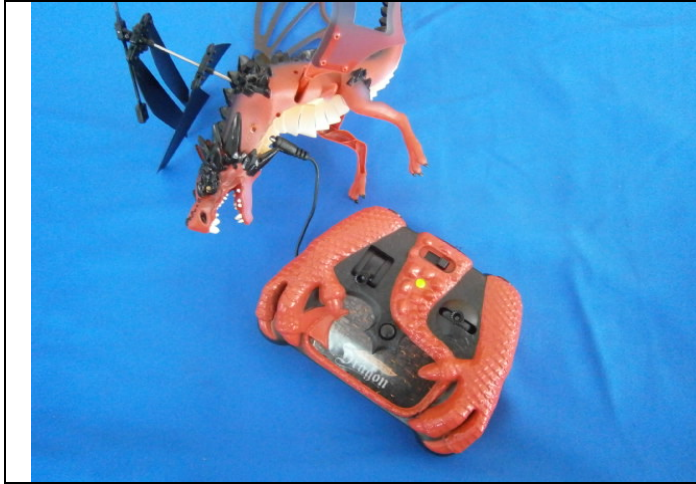
97_parts size measure (1)



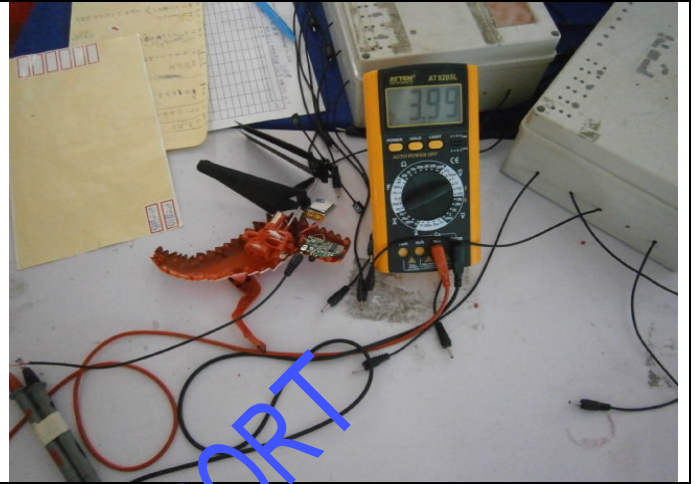
Report No : GIS-14100016

Report date : 20XX-XX-XX

INSPECTION REPORT



103_Charging check



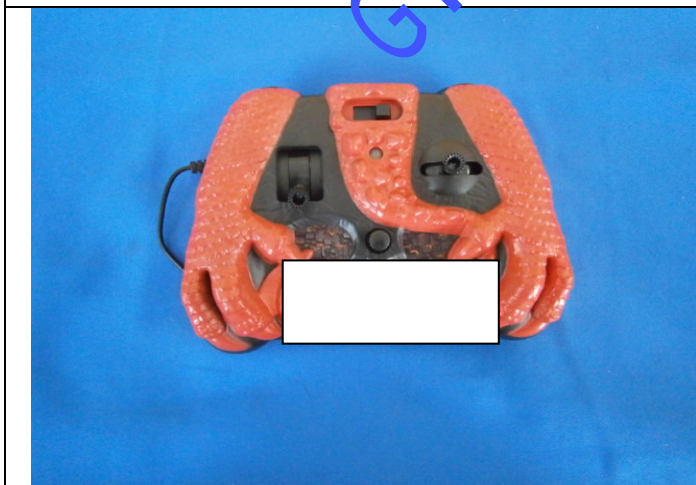
104_voltage check of battery



105_Batteries fitting check



106_Batteries reverse fitting check (1)



107_Batteries reverse fitting check (2)



108_carton drop test



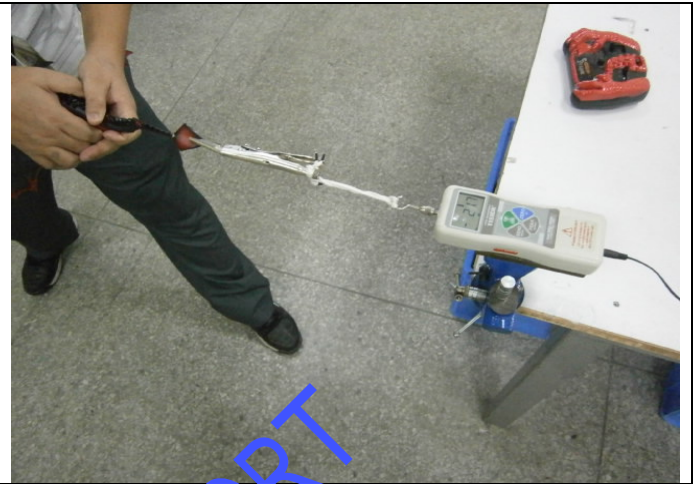
Report No : GIS-14100016

Report date : 20XX-XX-XX

INSPECTION REPORT



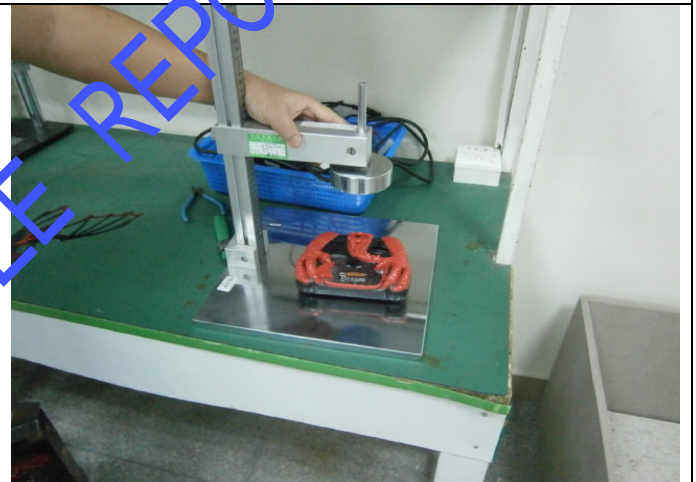
109_torque test



110_tension test



111_compress test



112_impact test



113_unit drop test



114_vibration check



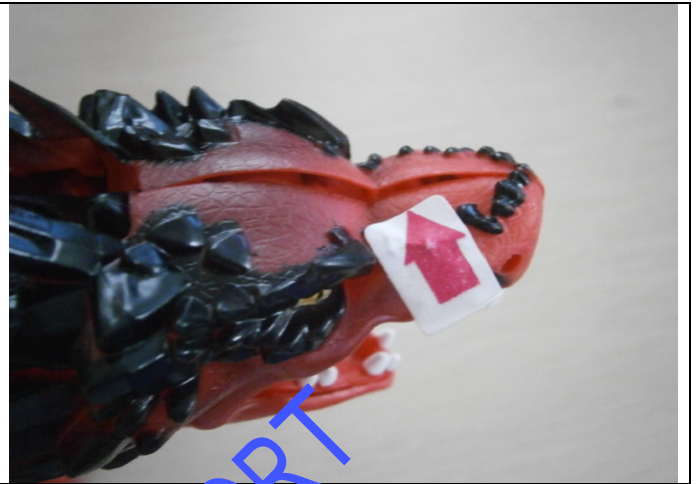
Report No : GIS-14100016

Report date : 20XX-XX-XX

INSPECTION REPORT



115_tape test



120_major defect-poor assembly (gap) (1)



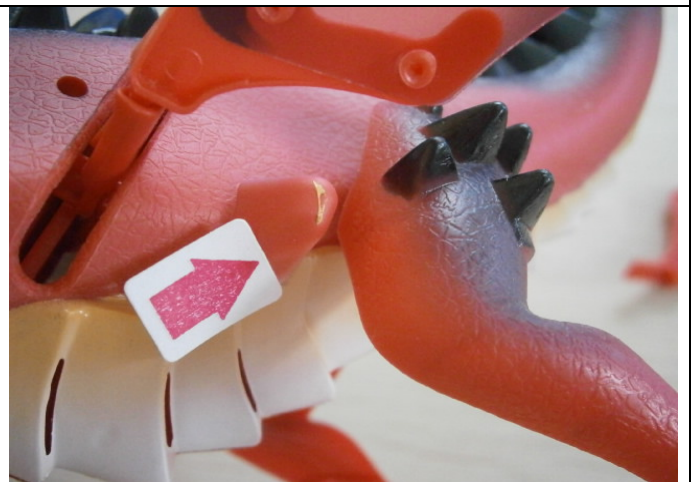
121_major defect-poor assembly (gap) (2)



122_major defect-wing not swing



123_major defect-dragon body crooked



124_minor defect-color stain (1)



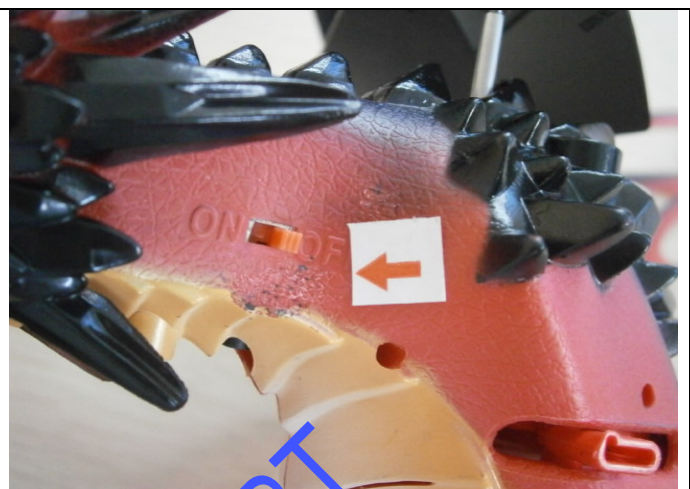
Report No : GIS-14100016

Report date : 20XX-XX-XX

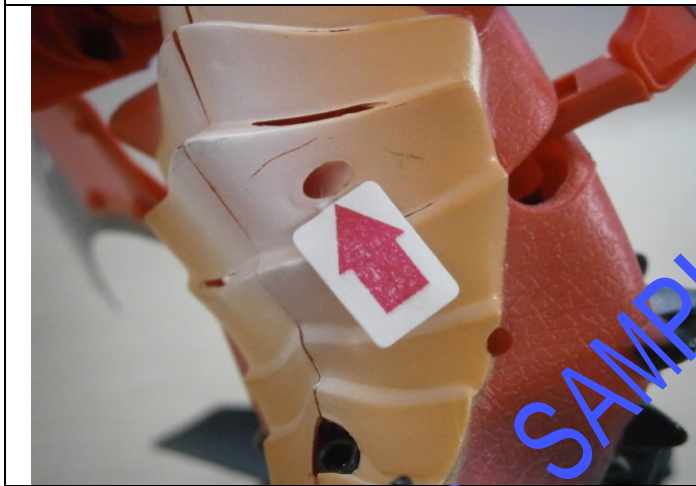
INSPECTION REPORT



125_minor defect-color stain (2)



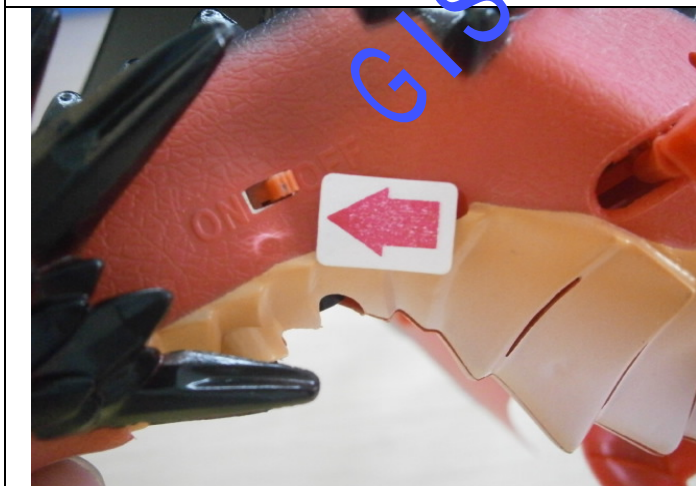
126_minor defect-color stain (3)



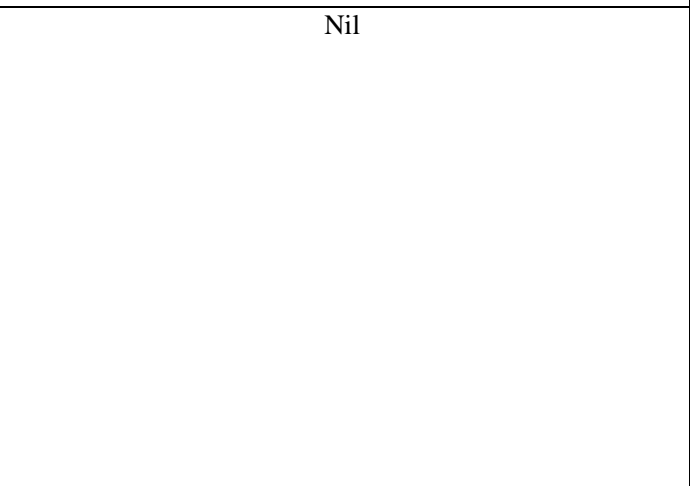
127_minor defect-scratch mark on body



128_minor defect-scratch mark on remote controller back



129_minor defect-white mark on body



Nil

Nil

*****End*****