

ТО : --

ATTN :

Γ

FROM : General Inspection Services Co., Ltd.

--

PLANT EVALUATION REPORT

Applicant	:			Man	ufacturer	:	Shen*	******	*****	
Attention	:			Cont	tact person	:	Ms. H ^a	******	*****	
Telephone	:	Addre			ress	:	4F, ***	****	****Provi	nce, China
Fax	:	Telepi			phone	:	+86-13	4 **** *	**	
E-mail	:			Fax		:	****	***		
Date of Au	dit	20	xx-xx-xx	Ema	il	:	·C*****	`***@s**	*******.cor	n
Stage [X] Initial Evaluation [] Re-evaluation (Last report No.:) [] Follow-up Evaluation [] Lothers Audit rule : <u>GWI-PE-1</u> Auditor / Supervisor : Wen Xianhorg, stan Wu Participators from								×.		
Name			Department	Polition	N	am	e	Depa	artment	Position
Huang Shu							Supervisor			
	****** SaleDept Manager						Manager			
RESULTS:	• ,	•	G		*0.000		HIGH	EST	* CONCL	
* <u>Audit criteria</u>				*SCORE		SCOR	E	* CONCL	USION*	
Part 0	Part 0 General Information									
Part 1	Production And Related System			138		185		Acceptable(74.59%)		
Part 2 Quality Control System				96		1	25	-	ble(76.80%)	
OVERALL CONCLUSION				Outsta		ing quireme		ood 🛛 🖂	Acceptable	
Remark					Refer to Part 3					
Appendix	Fo	llov	w-up and suggest	ions	Nil					



PART 0 GENERAL INFORMATION

0.1Manpower

Staff	Total number	Percentage	Staff	Total number	Percentage
Manager	9	10.46%	Technical personnel	3	3.49%
Q.C	7	8.14%	Workers	57	66.28
Others	10	11.63%	Total number of staff	86	100%

 \square One shift: <u>8</u> hours/per shift \square Two shifts:____ hours/per shift \square Three shifts:___ hours/per shift

0.2 Production capability

Product	History of Production (Year)	History of export (Year)	Output per month (pcs)
Network player	Since 2014	Since 2014	30000pcs
Projector	Since 2014	Since 2014	5000pcs

0.3 Main countries or areas to export per year (1 a value)

Product	China (%)	1 542 (%)	Europe (%)	America (%)	Africa (%)	Others (%)
Network player	30.00%	14.00%	14.00%	42.00%	0.00%	0.00%
Projector	100.00%	/	/	/	/	/

☑ Only one production area □ total_production area, details:

Main procedure: Assembling, Testing, Packing and ageing

0.5 Technical capability of product's development

Develop and produce the products independently

Develop and produce the products jointly

Produce the products

Assemble the products

0.6 Audited or certificated by second or third party

Typology of Audit / Certificate	Date & period of validity	Organization of certification
/	/	/
/	/	/
/	/	/

Please copy the certificate, total<u>0</u> pages.

PART 1 PRODUCTION AND RELATED SYSTEM

1.1 Layout of the factory /workshop/warehouse:

1. Is the layout of the factory /workshop/warehouse reasonable and benefiting the production?

Outstanding Good Acceptable Below Nuivement Absent or Not-available

1.2 <u>Resources</u>:

2. Can the factory obtain and maintain adequate infrastructure resources including water, electric power, and etc to achieve conforming of product requirements?

Outstanding Good Acceptable Below requirement Absent or Not-available

3. Are the infrastructures such as workshops, water supply system, power supply system suitable maintained and under good condition?

Outstanding Good Acceptable Below requirement Absent or Not-available

A. Does the factory have the spare/alternative electric power supply system?

 \Box Yes \boxtimes No

B. Does the factory have the spare/alternative water supply system?

 \Box Yes \boxtimes No

4. Are electronic communicated apparatus such as telephone, fax and other office apparatus such as computer, copycat available in the factory?

Outstanding	Good	Acceptal	ole 🗌 Belo	ow requiremen	t Absent	t or Not-available
Details:						
Telephone	Fax	🖂 E-mail	\boxtimes printer	⊠ copycat	\boxtimes scanner	others:

General Inspection Services CoLtd		
General Inspection Services Co.,Ltd	Report No:	GIS-22110095
	Report date:	20XX-XX-XX

1.3 Workshops:

List the numbers of workshops and main working procedure:

List the numbers of	workshops and I	main working proc	cuure.				
Name of worksh	nops	Total numbers of workshops	Working procedure undertaken				
Assembling	g workshop	1	Assembling	g, Testing, Packing			
Age	ing	1		Ageing			
5. Are the working environment such as cleanliness, tidiness and maintenance of the production lines suitable for the production?							
Outstanding	☐ Good ⊠	Acceptable	Below requirement	Absent or Not-available			
6. Are those raw materials, semi-finished products, finished products in workshop arrayed and stock in good order and carefully protected to avoid confused or damage?							
Outstanding	\Box Good \boxtimes	Acceptable	Below requirement	Absent or Not-available			
7. Does the production flow operate smoothly? Are there any serious bottleneck affects the production lead times?							
Outstanding	⊠ Good □	Acceptable	Below requirement	Absent or Not-available			
8. Are there some pollutants like soot, dirt eoid mist and etc. around the factory? Do those pollutants affect the production and the quality of products?							
Outstanding	Good	Acceptable	Below requirement	Absent or Not-available			
1.4 <u>Production Plan</u>:9. Are the arrangement of p oduction plan is reasonable and in accordance with the requests of orders and production ability?							
Outstanding	\square Good	Acceptable	Below requirement	Absent or Not-available			
10. Does the factor requirements of order	• • •		-	kers understand the concrete			
Outstanding	Good	Acceptable	Below requirement	Absent or Not-available			

11. Do the managers of production on-the-spot have the sufficient abilities to control and adjust the production process/ plan according to the clients' requirements at the right time?

Ou	tstanding	\boxtimes Good	Acceptable	Below requireme	ent Absent or Not-available
Scoring:	Outstanding	-5 Good -	1 A = -3	Balow requirement-1	Absent or Not available=0

(General Inspection Services Co.,Ltd		
	http://www.gis-inspection.com	Report No:	GIS-22110095
		Report date:	20XX-XX-XX

1.5 Purchase of production material:

12. Does the factory have established and maintained procedures to evaluate and select suppliers to ensure that the chief raw materials purchased conform to specified requirements.

Outstanding Good Acceptable Below requirement Absent or Not-av	Outstanding	Good	Acceptable	Below requirement	Absent or Not-availab
--	-------------	------	------------	-------------------	-----------------------

13. Does the factory adopt adequate actions such as changing supplier in case that the goods provided by the supplier often not conform to the requirement?

Outstanding	Good	Acceptable	Below requirement	Absent or Not-available
Absence Refer to the atta	achment for	suppliers to suppliers regular suppliers w materials as bel	ly the raw materials? low:	8
Main raw n	naterial		Num? of supplie	er
PCBA	A		R***'********	***
Power su	ıpply		Y************	***
AV cat	ole		10**********	***
Remo	te		Fu*********	***
Housin	ng		Ji*********	***

State the materials which will take the largest time and find out the period: Material: <u>PCBA</u>, <u>Power supply</u>, <u>AV cable</u>, <u>Remote</u>, <u>Housing</u> Period (day): <u>18-25 days</u>

1.6 Subcontract:

14. Does the factory enablish and implement procedures for controlling subcontract effectively to ensure that the quality and delivery time of the products of subcontract conform to the requirement?

Outstanding	Good	Acceptable	Below requirement	Absent or Not-available

Main components of product / procedures of subcontract: <u>SMT & PCBA</u>

Main reason of subcontract:

- \Box Lack of technology \Box Limit of production ability \boxtimes Shortage of equipment \Box Reduce the cost
- 1.7 Production equipments:
 - List of main production equipments: <u>N/A</u>
 - Refer to attachment for list of main production equipments

General Inspection Services Co.,Ltd Report No: GIS-22110095 http://www.gis-inspection.com Report date: 20XX-XX-XX	General Inspection Services CoLtd		
	http://www.gis-inspection.com	Report No:	GIS-22110095
	Interior and a second sec	Report date:	20XX-XX-XX

15. Does the factory have adequate kinds/quantities of machines/equipment/fixtures for the production of intended products?

Outstanding	Good	Acceptable	Below requirement	Absent or Not-available
16. Does the facto process capability?	ory maintair	n the machines/e	quipment/fixtures regular	ly to ensure their continuing
Outstanding	Good	Acceptable	Below requirement	Absent or Not-available
□ Yes (□ ⊠ No	Repair who	en out of order	Daily maintenance	Maintain regularly)
17. Based on observ	vation or che	eck on-site, are the	e machines/equipment/ ixt	unes in a good condition?
Outstanding	\boxtimes Good	Acceptable	Below requirement	Absent or Not-available
				calibrated on specified interval
to ensure the accura	cy/precision	and use them du	ring officient period?	
Outstanding	Good	Acceptable	Delow requirement	Absent or Not-available
Comments and appr	reciation:			
Actual found all the	test equipm	nents were por cal	ibrated.	
1.8 Operating instru	ections:	S.		
19. Does the factory	y formula	perating instruct	tions for key working proc	cess where the absence of such
instructions could a	dversely.ff	ect quality?		
Outstanding	Good	Acceptable	Below requirement	Absent or Not-available
-	•	ons correctly stip	ulate the process paramete	ers, product characteristics and
workmanship crite				
Outstanding	Good	Acceptable	Below requirement	Absent or Not-available
21. Are the required operating instructions present on related workstations, and does the operation of				
workers conform to	the requirer	nent of instruction	ns?	
Outstanding	\boxtimes Good	Acceptable	Below requirement	Absent or Not-available

			vices Co.,Ltd	Poport No:	018 22110005
http://w	www.gis-insp	pection.com		Report No:	GIS-22110095
				Report date:	20XX-XX-XX
22. Do workers op	erate correc	tly and meet the 1	requirement in the proce	ess where w	ithout or no need of
operating instructio	ns?				
Outstanding	\boxtimes Good	Acceptable	Below requirement	t Abse	nt or Not-available
1.9 Operators:					
23. Does the factor activities affecting of	•	d implement trai	ning procedures / plan	s to train p	ersonnel performin
Outstanding	\boxtimes Good	Acceptable	Below requirement	t Dabse	nt or Not-available
24. Have those relative every client's order	-		xplained the main point	s of tequire	ments/operations for
Outstanding	\boxtimes Good	Acceptable	Below requirement	t 🗌 Abse	nt or Not-available
25. Evaluated the t designed operations	-	npetence, skill, a	nd experience of operat	tors. Are the	ey competent for the
Outstanding	\boxtimes Good	Acceptable	□ b low requirement	t Abse	nt or Not-available
26. What's the attit action?	ude of operative	ators regarding p.	duction, quality requir	ements, insp	pections and re-wor
⊠Outstanding	Good		Below requirement	t Abse	nt or Not-available
1.10 Process contro					
27. Does the factor	ry adopt ad	equate ways to m	nonitor and control the	suitable par	ameters and produ
characteristics on k	ey process?	•			
Outstanding	Good	Acceptable	Below requirement	t Abse	nt or Not-available
1.11 Identification	and trace of	product:			
	• •	•	ich as marking, labelir to avoid confusion?	ng and etc.	to identify the ra
	ory adopt a	suitable way su	Below requirement the as marking, labeling /samples for specified of	ng and etc.	•
Outstanding	\boxtimes Good	Acceptable	Below requirement	t Abse	nt or Not-available
Scoring: Outstandin REP-PE-1 Version 1.01	g=5 Good =	4 Acceptable =3	Below requirement=1 A	bsent or Not-a	vailable=0

General Inspection Services Co.,Ltd		
http://www.gis-inspection.com	Report No:	GIS-22110095
	Report date:	20XX-XX-XX

30. When some problems occur, can operators trace back relevant product according to the identifications and records?

🖂 Good	Below requirement	Absent or Not-available

1.12: Main working process:

31. Base on observation on the spot, the general evaluation result of process abilities was:

Outstanding	Good	Acceptable
-------------	------	------------

Below requirement

Absent or Not-available

Details	as	bellow:	

AssemblingProduct assemblingBPocrassemblingTestingTestingBValfunctionAgeingAgeingBMalfunction	Due e e Neue	Duran and fractions	Result of	
TestingTestingBMalfunctionAgeingAgeingBMalfunction	Process Name	Process feature	assessment	Main pro ¹ lems
Ageing Ageing B Malfunction	Assembling	Product assembling	В	Poor assembling
	Testing	Testing	В	Malfunction
	Ageing	Ageing	В	Malfunction
Packing Product packing B Poor packing	Packing	Product packing	В	Poor packing

Remark: A=Outstanding B=Good D= Below requirement C= Acceptrole E= Absent or Not-available

1.13 Packing

32. Does the factory use adequate methodin terral to pack the products to ensure conformance with specified requirements?

Outstanding Below requirement Absent or Not-available \boxtimes Good Accer table

1.14 Handling:

33. Does the factory use proper methods/containers/utensils for handling and delivery of product to prevent damage or deterior tion?

Outstanding \boxtimes Good Acceptable Below requirement Absent or Not-available

11.15 Storage:

34. Does the factory have sufficient warehouse /stock rooms to meet the requirement of goods storage in accordance with the production capability and product schedule? Does the factory store the product in the open air when short of warehouse capacity? Good

Outstanding

Acceptable Below requirement Absent or Not-available

35. Are the Warehouses keeping clean, bulk goods piled up suitably? Does the factory adopt appropriate methods to prevent the stored goods from improper pressing, crashing, sun burning, leaking, mildewing or insects bite?

Outstanding	Good	Acceptable	Below requirement	Absent or Not-available

General Inspection Services Co.,Ltd	Report No: Report date:	GIS-22110095 20XX-XX-XX
36. Does the factory adopt a suitable way such as making, labeling, a especially for specified client's goods to avoid confusion?	nd etc. to id	lentify stored goods
Outstanding Good Acceptable Below requirement	Abser	nt or Not-available

37. Does an appropriate system or methods for controlling receipt and dispatching from stock area exist in the factory? Can the factory insure that the quantity of goods is right no matter in receipting, dispatching, and loading?

Outstanding	Good	Acceptable	Below requirement	Absent or Not-available
				\mathbf{A}
		PART 2 O	UALITY CONTROL	2
			UALITI CONTROL	
2.1 <u>Receiving inspe</u>	ection			
1. Does the factory purchased raw mate				receiving or before using the
Outstanding	\boxtimes Good	Acceptable	Below requirement	Absent or Not-available
2. Are the frequenc specified requireme				ble and in accordance with the
Outstanding	Good	🗌 Acceptable	Below requirement	Absent or Not-available
2.2 In-process inspe	ection			
3. Does the factor	y set up a	quate number of i	inspect/testing stations on	suitable process of production
to ensure that the qu	uality of prod	have conformed to	the specified requiremen	t before being released?
Outstanding	Good		Below requirement	Absent or Not-available
List inspection poin	ts during pro	oduction: Appeara	nce check, Specification	and Packing.
4. Do the inspec standards/operation	tors of the instructions	factory carry out and/or document	the in-process inspection ed procedures?	ns compliance with reference
Outstanding	Good	Acceptable	Below requirement	Absent or Not-available
List inspection poin	ts during pro	oduction: Appeara	nce check, Specification	and Packing.
5. Does the factory testing?	designate ar	n adequate numbe	er of inspectors to perform	n the in-process inspection and
Outstanding	Good	Acceptable	Below requirement	Absent or Not-available

General Inspection Services CoLtd		
General Inspection Services Co.,Ltd	Report No:	GIS-22110095
http://www.gisinepeotion.com	Report date:	20XX-XX-XX

2.3 Final inspection

Main inspection criteria and index: Appearance check, Dimension check and Hardness check

6. Does the factory formulate the final-inspection standard for all products? Are all related parameters/characteristic/criteria and inspection methods stipulated on the standard?

 \Box Outstanding \boxtimes Good \Box Acceptable \Box Below requirement \Box Absent or Not-available 7. Does the factory carry out the final inspection for all batches of products in accordance with the final inspection standard?

Outstanding	\boxtimes Good	Acceptable	Below requirement	Absent or Not-available
8. Does the factory standard, the produc			result of final inspection	next specified requirement or
Outstanding	Good	Acceptable	Below requirement	Absent or Not-available
2.4 Inspection equip	oment		K	
9. Does the factory apparatus for the rec				ection and testing equipments/
Outstanding	Good	⊠ Accept∘bl÷	Below requirement	Absent or Not-available
10. Does the factory and test equipments	v establish a ?	nd in plement pro	ocedures to calibrate and r	naintain inspection, measuring
Outstanding Comments and appr Actual found all the	eciation.		Below requirement	Absent or Not-available
11. Are the inspectio	on/ measurir	ng and test equipm	nents used on -site well ma	aintained and calibrated?
Outstanding Comments and appr Actual found all the		Acceptable	Below requirement	Absent or Not-available
2.5 <u>Quality control j</u>	person and i	nspector		
	• 1	· ·	pportunities or courses t ny training records being	o train the Q.C/inspectors in preserved?

□ Outstanding □ Good □ Acceptable □ Below requirement □ Absent or Not-available

			1	
-		vices Co.,Ltd	Report No:	GIS-22110095
ww.gio irio			Report date:	20XX-XX-XX
inspectors 1	have suitable kno	wledge/ability/skill to	meet the rec	quirements for their
Good	Acceptable	Below requirement	Abser	nt or Not-available
tors have go	od working attitud	de and deal with quality	problems ob	jectively?
Good	Acceptable	Below requirement	Abser	nt or Not-available
f sample				
samples have	e been confirmed l	by client or appointed m	anger?	
Good	Acceptable	Below requirement	Abser	nt or Not-available
			the samples	? Are those samples
\boxtimes Good	Acceptable	☐ below requirement	Absen	nt or Not-available
and report		\sim		
ry preserve 1	elated quality rec	ords (especially final in	spection rec	ords) in an adequate
Good		Below requirement	Abser	nt or Not-available
ds identified	, iplexed, filed an	d maintained well?		
Good	Acceptable	Below requirement	Abser	nt or Not-available
nd informati ?	on recorded in the	se quality records clear,	integrated, v	veracious and signed
\boxtimes Good	Acceptable	Below requirement	Abser	nt or Not-available
conforming p	product			
onconformi	ng product, does t	he factory identify and s	egregate the	m immediately?
\boxtimes Good	Acceptable	Below requirement	Abser	nt or Not-available
	www.gis-insp /inspectors I \square Good tors have go \square Good f sample samples have \square Good ry adopt a p others and in \square Good and report ry preserve n \square Good ds ident fied \square Good ds ident fied \square Good ds ident fied \square Good ds ident fied \square Good conforming p ionconforming	vww.gis-inspection.com /inspectors have suitable know Image: Good Image: Acceptable tors have good working attitude Image: Good Image: Good Image: Acceptable Samples have been confirmed Image: Good Image: Acceptable ry adopt a proper way to idee others and in good condition? Image: Good Image: Acceptable and report ry preserve related quality recomposed attribution of the state of the	/inspectors have suitable knowledge/ability/skill to a	Report No: Report No: Report date: //inspection.com //inspectors have suitable knowledge/ability/skill to meet the red \BigGood \BigAcceptable Below requirement \BigAbset Item is a straight in the set of the s

			vices Co.,Ltd	Report No:	GIS-22110095
http://w	ww.gis-insp	pection.com		Report date:	20XX-XX-XX
21. Does the factor	y make any 1	record when finding	ng and disposing the nor	conforming	products?
Outstanding	\boxtimes Good	Acceptable	Below requirement	Abser	nt or Not-available
22. Have those no before being reused		g products been	disposed properly such	as reworke	d, repaired and etc
Outstanding	\boxtimes Good	Acceptable	Below requirement	Abser	nt or Not-available
23. Does the factor	y carry out r	e-inspection/testin	ng for all reworked and r	epaired prod	ucts?
Outstanding	\boxtimes Good	Acceptable	Below requirement	Abrer	nt or Not-available
2.10 Quality analys	is and Corre	ective action	0	2	
	s the reasons	•	l or a series of concorfo related corrective or pre		
Outstanding	\boxtimes Good	Acceptable	Below requirement	Abser	nt or Not-available
When does the fact	ory begin to	analysis the reaso	ns vhy non-conformity	occurs?	
When lots of de	efects found	in the production,	e factory begin to find th , the factory begin to find ion, the factory begin to	d the reason	and clear up
2.11 Rate of non-co					
25. Does any stat ascending or descen		ne for the rate of	of non-conformity, and	is the rate	of non-conformity
Outstanding		Acceptable	Below requirement	Abser	nt or Not-available



Report No:	GIS-22110095
Report date:	20XX-XX-XX

PART3 FOLLOW UP AND SUGGESTIONS

Remark:

2) Factory refused to provided detail suppliers information as it is business secret.

- 3) Factory could not provide any paper evidence of financial statement statistics during audit.
- 4) Factory had not set up an independent quality Dept. and spe nalized QC for quality controlling.



Report No:	GIS-22110095
Report date:	20XX-XX-XX

PHOTO ATTACHMENT



General Inspection Services CoLtd		
General Inspection Services Co.,Ltd	Report No:	GIS-22110095
http://www.gis-inspection.com	Report date:	20XX-XX-XX



General Inspection Services Co.,Ltd		
	Report No:	GIS-22110095
http://www.gis-inspection.com	Report date:	20XX-XX-XX



General Inspection Services CoLtd		
General Inspection Services Co.,Ltd	Report No:	GIS-22110095
http://www.gis-inspection.com	Report date:	20XX-XX-XX



General Inspection Services CoLtd		
General Inspection Services Co.,Ltd	Report No:	GIS-22110095
http://www.gis-inspection.com		20XX-XX-XX



General Inspection Services Co.,Ltd		
http://www.gis-inspection.com	Report No:	GIS-22110095
nttp://www.gis-inspection.com	Report date:	20XX-XX-XX





General Inspection Services Co.,Ltd http://www.gis-inspection.com

Report No:	GIS-22110095
Report date:	20XX-XX-XX



General Inspection Services Co.,Ltd		
http://www.gis-inspection.com	Report No:	GIS-22110095
http://www.gis-inspection.com	Report date:	20XX-XX-XX









General Inspection Services Co.,Ltd

Report No:	GIS-22110095
Report date:	20XX-XX-XX

http://www.gis-inspection.com





General Inspection Services Co.,Ltd http://www.gis-inspection.com

Report No:	GIS-22110095
Report date:	20XX-XX-XX



General Inspection Services Co.,Ltd http://www.gis-inspection.com

Report No:	GIS-22110095
Report date:	20XX-XX-XX



General Inspection Services CoLtd		
General Inspection Services Co.,Ltd	Report No:	GIS-22110095
http://www.gis-inspection.com	Report date:	20XX-XX-XX





General Inspection Services Co.,Ltd http://www.gis-inspection.com

Report No:	GIS-22110095
Report date:	20XX-XX-XX





Report No:	GIS-22110095
Report date:	20XX-XX-XX





General Inspection Services Co.,Ltd http://www.gis-inspection.com

Report No:	GIS-22110095
Report date:	20XX-XX-XX



General Inspection Services CoLtd		
General Inspection Services Co.,Ltd	Report No:	GIS-22110095
http://www.gis-inspection.com	Report date:	20XX-XX-XX











####