




Report No : GIS-14050634

Report date : 20XX-XX-XX

INSPECTION REPORT

I.GENERAL INFORMATION

Applicant	:	-	
Attn	:	-	
Supplier	:	-	
Factory	:	-	
Factory Address	:	-	
P/O No.	:	17-2014/HYPER-JY	
P/O Quantity	:	3080pcs	
Model/Art/Style	:	BLB-5335W	
Product Description	:	Blender	
Inspection type	:	Pre-shipment Inspection	
Inspection method	:	<input checked="" type="checkbox"/> GWI-IE	
Inspection date	:	20XX-XX-XX	

II.INSPECTION RESULT (Details can be referred to corresponding sections in this report)

	INSPECTION ITEMS	Conformed	Not Conformed	
1	Quantity	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Refer to part 1-Quantity breakdown
2	Workmanship	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
3	Product Description	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
4	On site check	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
5	Form of Packaging	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
6	Shipping Mark	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
OVERALL CONCLUSION		Conformed		
FINAL DECISION		Client will make the final decision to reject or approve the conclusion		
Inspector	:	Swift Liu	Supervisor's signature	Lin Guangyan

Important:

The above reflects our findings at the time and place of inspection based on random- selected samples in accordance with the previously agreed random statistical sampling standards. Any "test" or "check" listed in our reporting should not be regarded as the laboratory testing since they are conducted in different way. The report/certificate does not mean releasing for shipment. This report/certificate does not exempt sellers/suppliers from their commercial, legal or contractual obligations with regard to quality/quantity of delivery nor does it prejudice the buyer's right of claim toward sellers/suppliers for compensation for any found and/or hidden defects not detected during our random inspection or occurring thereafter.



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REMARKS:

	NIL
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NOTE:

1	Carton no. was not assigned yet Inspected sample Identification No.: GIS- 14050634, 1~125
2	Manufacturer did not agree with us to draw one production sample to GIS office for reference.
3	Manufacturer did not agree with us to draw defective sample to GIS office for reference.

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INSPECTION REPORT**III.INSPECTION ITEM DETAILS (SECTION 1-6)****1. QUANTITY**

PO No.	Item No.	PO Qty		shipment Qty		packed Qty		Unpacked Qty	Unfinished Qty	Sampling Size		
										Packed		Not packed
		pcs	ctns	pcs	ctns	pcs	ctns	pcs	pcs	pcs	ctns	pcs
17-2014/ HYPER- JY	BLB-533 5W	3080	770	3080	770	3080	770	0	0	125	32	0
Total		3080	770	3080	770	3080	770	0	0	125	32	0

2. WORKMANSHIP

Inspection Standard: ANSI/ASQC Z1.4		Defect classification	Cr	Ma	Mi
Sampling Plan:	Single, Normal	AQL	0	1.5	4.0
Inspection Level:	<input checked="" type="checkbox"/> G-II	Sample size	125	125	125
The defects which were found during inspection were listed as below:					
Item: BLB-5335W					
1	Dead insect inside handle(not touch food)		0	1	0
2	Poor assembly of handle		0	1	0
3	Poor electro-plating mark on handle		0	0	1
4	Black dot on backside of lid		0	0	1
5	Scratch mark on handle		0	0	1
6	Black dot on housing		0	0	1
Total Found:			0	2	4
Allowed:			0	5	10
Result			PASS		



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INSPECTION REPORT**3. PRODUCT DESCRIPTION, STYLE AND COLOUR****3.1 Check against PO/photos/client's other's specification**

The inspected samples were found similar to the description of PO/photos/other's specification.

3.2 Check against sample.

No submitted sample was provided by applicant or Vendor for style & color comparison

3.3 Check against Instruction Manual

The functionality description in English on the instruction manual is adopted on the actual unit.

4. ON SITE CHECK

-	Check points	Criteria	Sample size	Comment												
1	Hi voltage on accessible part	3300 Vac, 1s, 1Ma	(125Samples):	No Break down.												
2	Basic function check	at 230V 50Hz	(125Samples):	Conformed.												
3	Assembly check		(5Samples):	Conformed.												
4	Transportation Drop Test	10 Times 61cm	(1Carton):	Conformed.												
5	Power on check	Factory spec:15s off 15 on for 10cycles	(5Samples):	Conformed.												
6	Internal check for workmanship		(1Samples):	Conformed.												
7	Rub and tape test on Logo	With water for 15s, 3M,810 tape	(5Samples):	Conformed.												
8	Power cord pull test	6.0kg, 25times	(2Samples):	Conformed.												
9	Power cord length check		(2Samples):	Actual found: 110cm, 108cm												
10	Noise test	Room noise: 55dB, 1m away, no load	(5Samples):	Actual found: 78-81.9dB												
11	Motor speed test	At High speed, no load	(5Samples):	Actual found:21107rpm, 21156rpm												
12	CDF check		(1Samples):	Conformed. Actual finding refer to attachment 1												
13	Power consumption	At 230V 50Hz	(125Samples):	Conformed.												
	<table><tr><th>Setting</th><th>Reading (range)</th><th>Requirement</th></tr><tr><td>Without load, high speed</td><td>130-151W</td><td>--</td></tr><tr><td>With load, high speed</td><td>248-285W</td><td>212.5-287.5W</td></tr><tr><td colspan="3">Data marked with '*' was/were found out of specification.</td></tr></table>				Setting	Reading (range)	Requirement	Without load, high speed	130-151W	--	With load, high speed	248-285W	212.5-287.5W	Data marked with '*' was/were found out of specification.		
	Setting	Reading (range)	Requirement													
	Without load, high speed	130-151W	--													
	With load, high speed	248-285W	212.5-287.5W													
	Data marked with '*' was/were found out of specification.															
14	Barcode readability check	Readable	(5Samples):	Conformed.												



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5. PACKAGING:

-Packing method

Outer Pack	Corrugated Paper Plies:	<input type="checkbox"/> Single Wall(3ply) <input checked="" type="checkbox"/> Double Wall(5ply) <input type="checkbox"/> Triple Wall(7ply)
	Fastening:	<input checked="" type="checkbox"/> Metal Staples <input type="checkbox"/> Glue
	Sealed by:	<input type="checkbox"/> Kraft Tape <input type="checkbox"/> Opaque Gummed Tape <input checked="" type="checkbox"/> Transparent Gummed Tape
	Strapping:	<input type="checkbox"/> Nylon Band, pcs <input checked="" type="checkbox"/> No
Inner packing	4 gift boxes (total 4pieces) per export carton.	
Unit pack	Each unit and accessories with poly bag and protected by two poly foams and packed into gift box with IM and warranty card.	

- Packaging information

Item No.	Carton size (spec from client)	Carton size marked on carton	Carton size (actual)	Carton Weight (Spec from client)(kg)	Carton Weight marked on carton(kg)	Carton (actual)(kg)
	LxWxH (cm)	LxWxH(cm)	LxWxH(cm)	N.W/G.W	N.W/G.W	N.W/G.W
BLB-5337	--	74.3x45.2x29.1	73.5x46x30	--	11.2/12.5	9.42/12.6

6. SHIPPING MARK:

Please refer to photos.



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Attachment 1

CRITICAL COMPONENT CHECK

Item for						
	Component	Trade Mark	Model	Technical data	Conformity mark	Does the Marking comply with certificate?
1	Power plug	--	YD01	250V~2.5A	VDE	Yes
2	Power cord	SHENGSHIDA	H03VVH2-F	2x0.75mm ²	VDE	Yes
3	Micro Switch	DAWEI	DMS02	5A 250VAC	VDE	Yes
4	Motor	Glory Motor	GL5443	220V 50HZ 250W	--	Yes
5	Fuse on motor	--	KW-105℃	5A 250V	VDE	Nil
6	PCB	--	22F	1.6mm	--	Yes
7	Capacitor	DAIN	MPX	0.1uF 275V~	VDE	Yes

Please ask the manufacturer to provide the copy of certificate of the products and attach the certificate in the inspection report, and check the samples against the certificate, any discrepancy found, please remark it and the inspection result would be NOT CONFORMED

*Note: "Nil" --No CDF was provided by factory

GIS SAMPLE REPORT



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PHOTO ATTACHMENT



1 warehouse 1



4 carton



8 gift box view 1



10 gift box view 3



17 gift box packing 1



19 unit packing



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20 manual



24 product view 1



25 product view 2



26 product view 3



27 product view 4



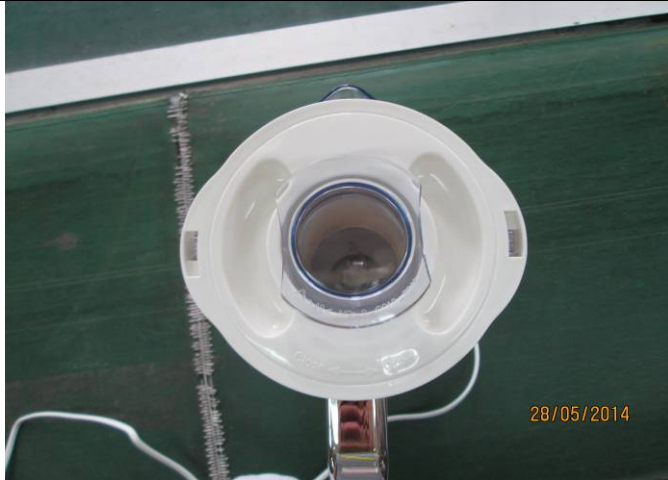
28 product view 5



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29 product view 6



30 product view 7



31 product view 8



32 product view 9



33 product view 10



34 product view 11



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35 product view 12



36 product view 13



37 product view 14



38 product view 15



53 marking of plug 2



54 marking of plug 3



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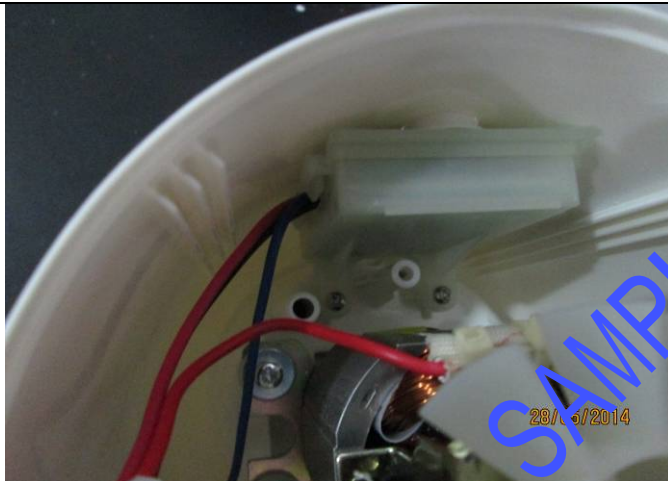
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55 marking of power cord 1



56 marking of power cord 2



61 internal check 2



62 internal check 3



63 internal check 4



64 internal check 5



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65 internal check 6



66 internal check 7



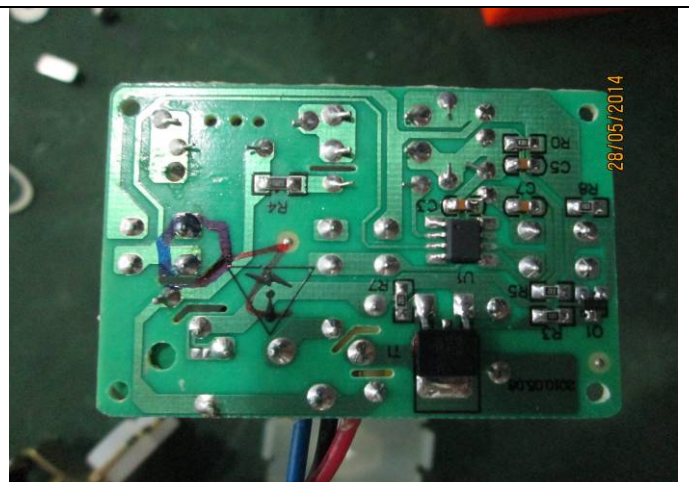
67 internal check 8



68 internal check 9



69 internal check 10



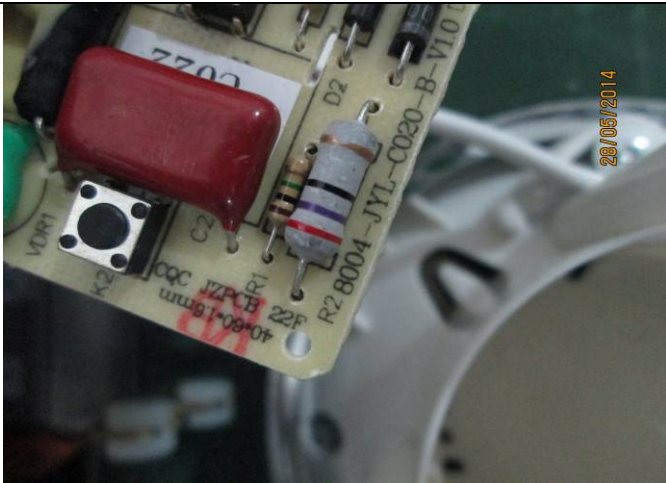
70 internal check 11



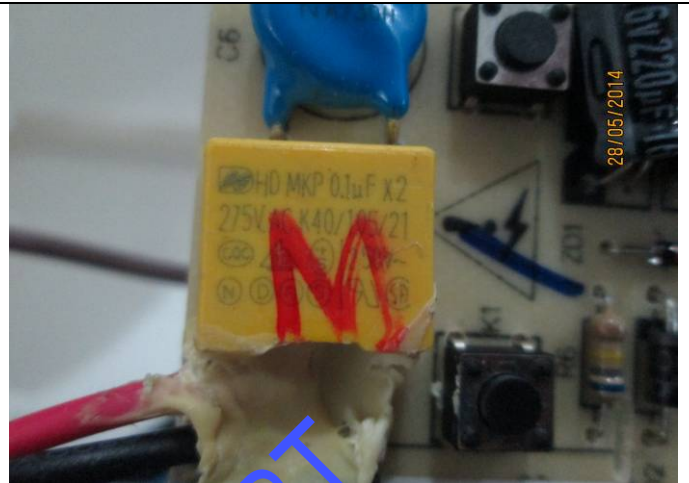
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71 internal check 12



72 internal check 13



73 internal check 14



74 tape test



76 pull test on power cord



80 power consumption test



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81 Hi-pot test



82 practical test 1



83 practical test 2



84 motor speed test



85 noise test



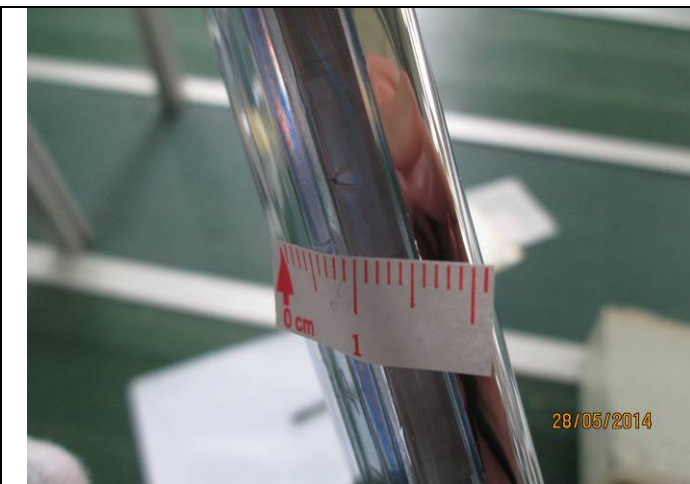
86 drop test 1



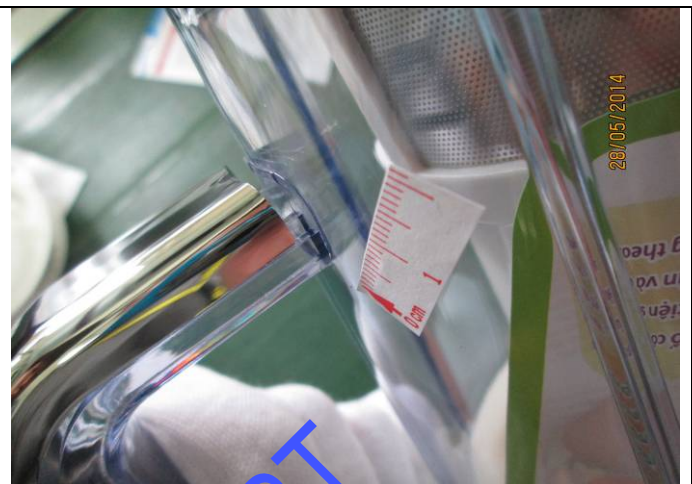
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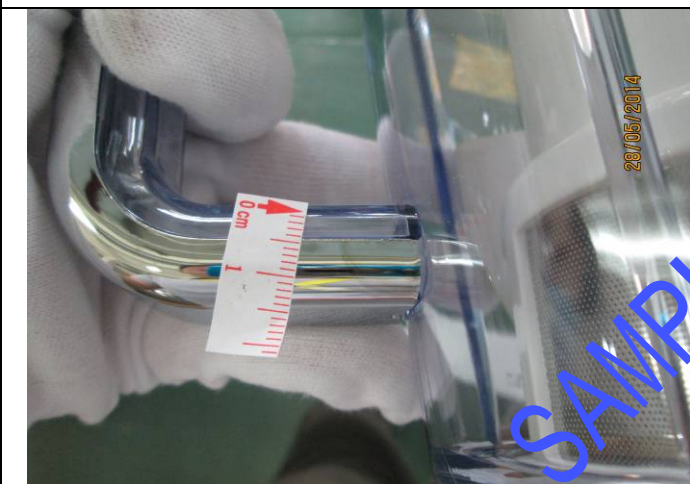
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108 major defect-dead insect inside handle(not touch food)



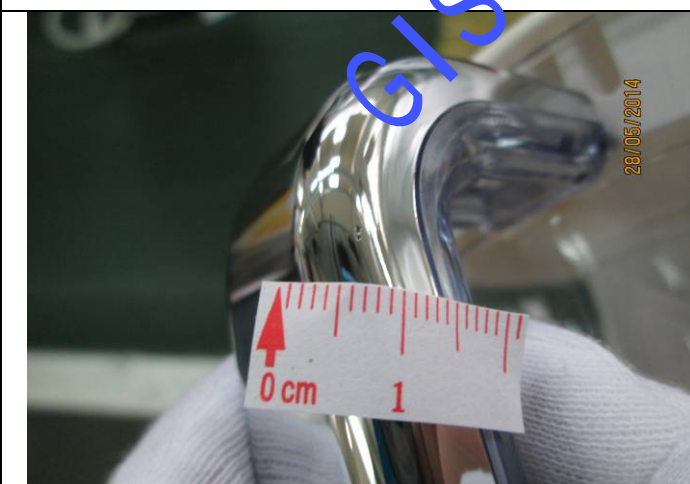
109 major defect-poor assembly of handle



110 minor defect-poor electro-plating mark on handle



111 minor defect-black dot on backside of lid



112 minor defect-scratch mark on handle



113 minor defect-black dot on housing

End